

Is Your Product Registered?

Contact your Dealer to verify.

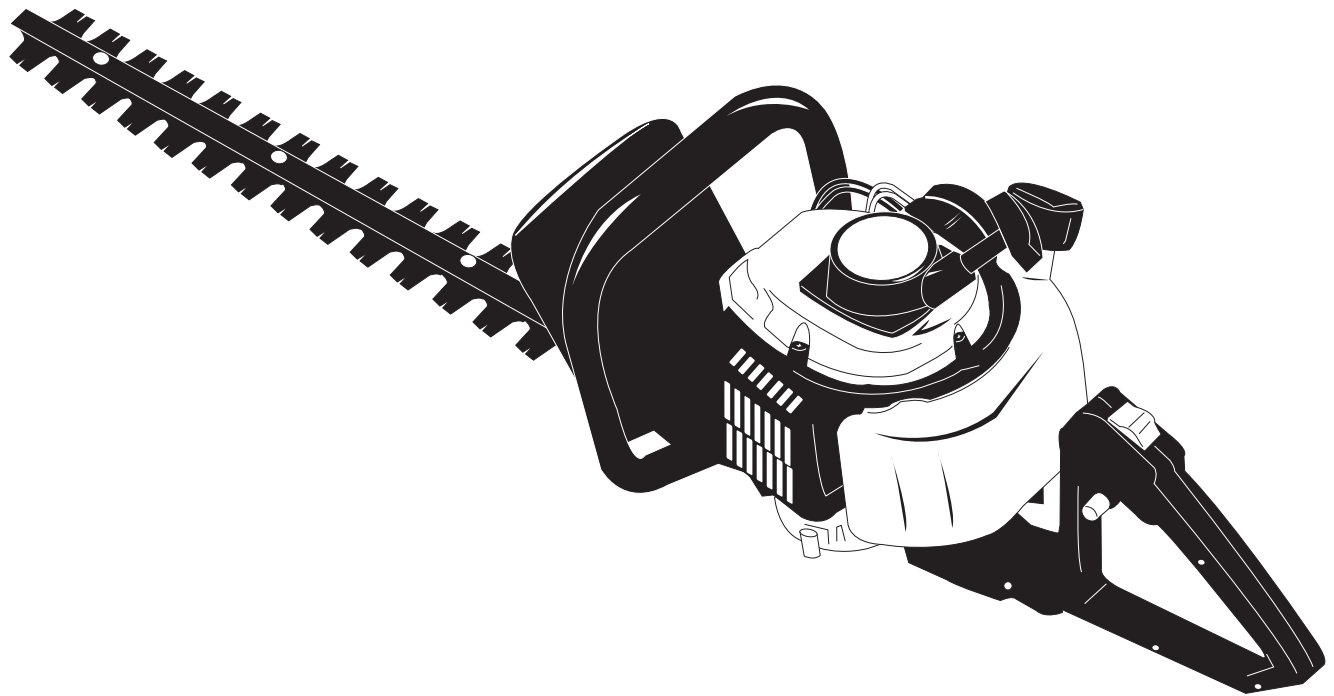
Warranties are based on Registrations and reduced to 1 year without
Registration.

MARUYAMA

ILLUSTRATED PARTS LIST

HT2321DLR

HEDGETRIMMER



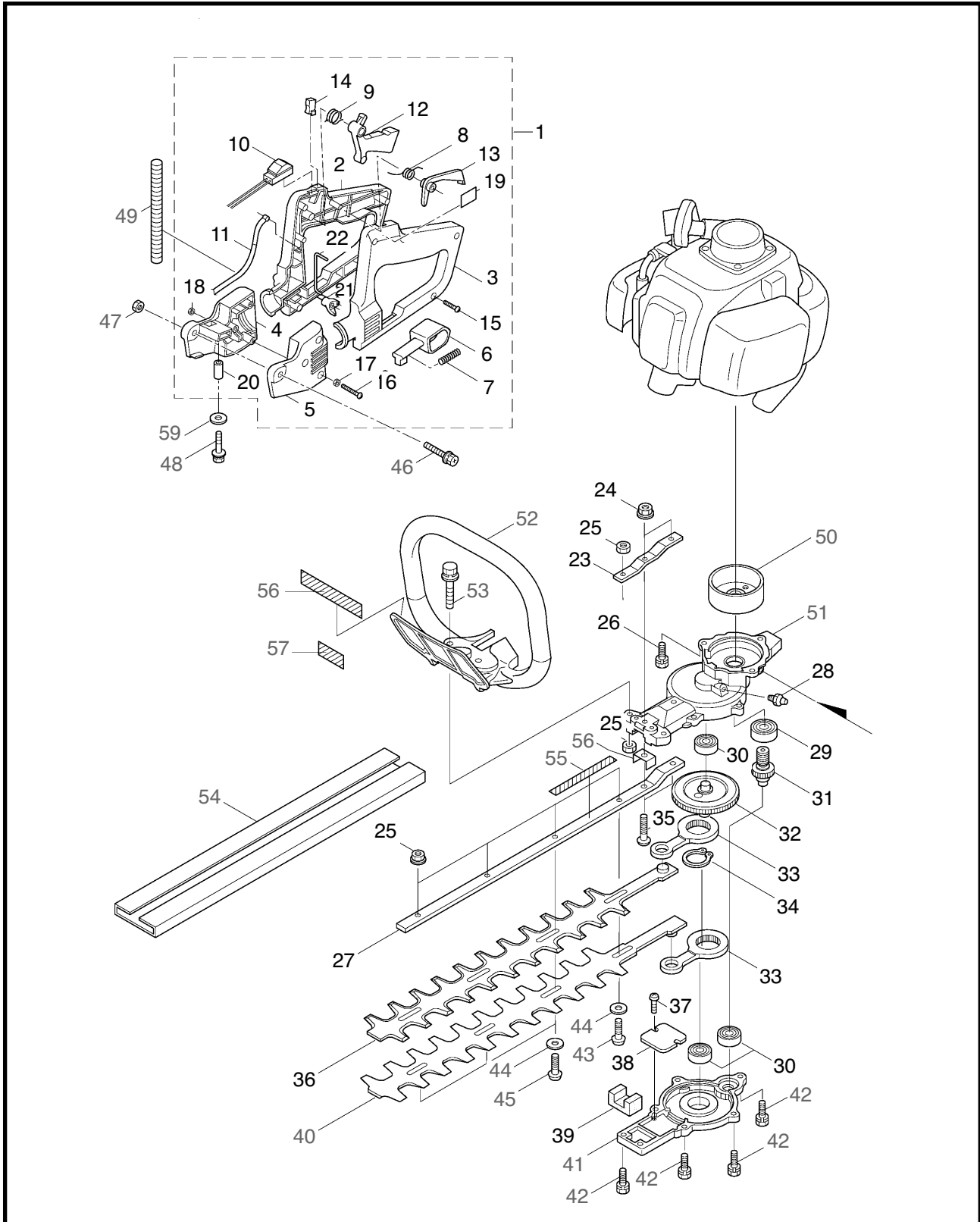
HT2321DLR
HEDGE TRIMMER
PART #845473-REV06/06



Maruyama. *E x t r a o r d i n a r y .*

2 ILLUSTRATED PARTS LIST
HT2321DLR

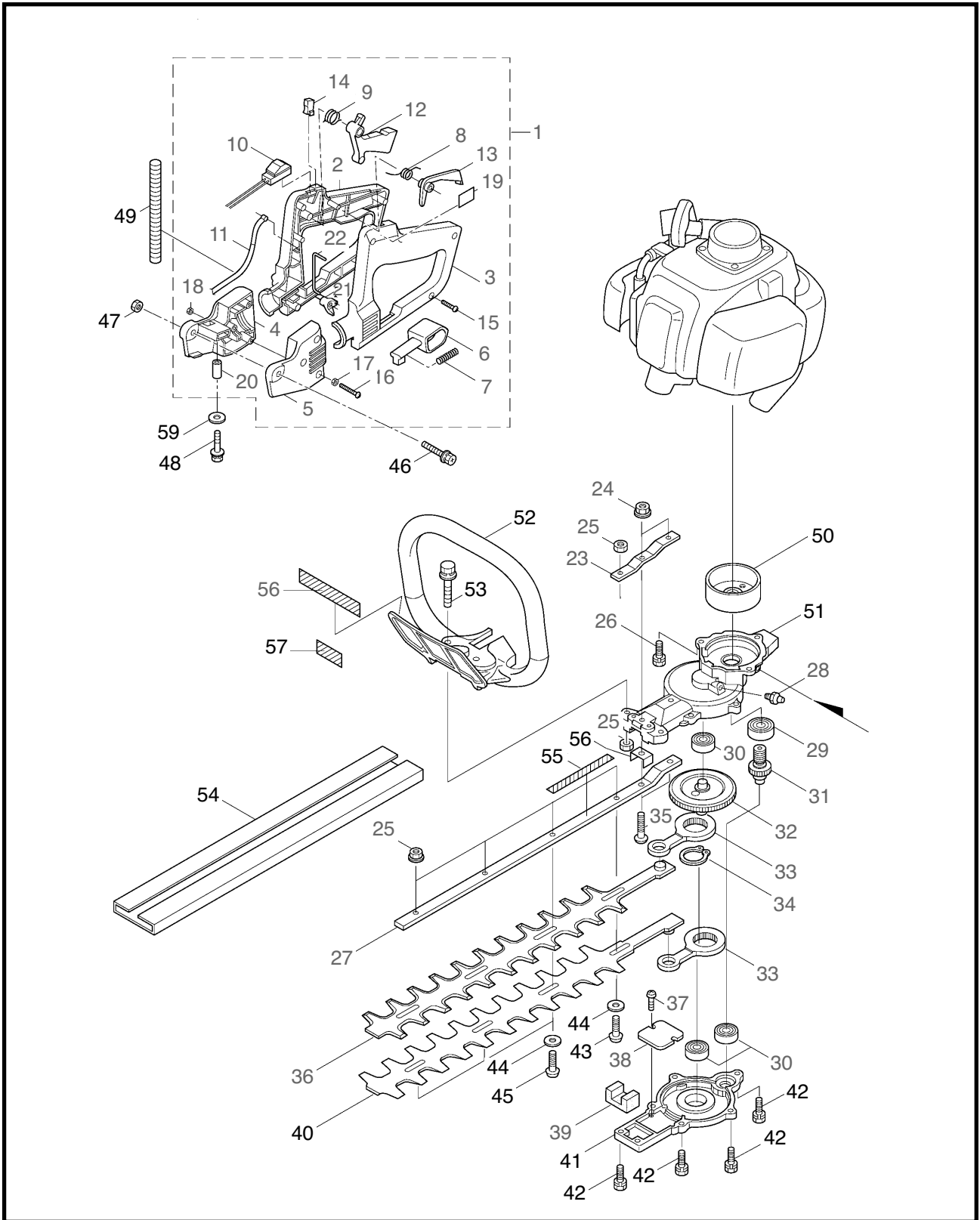
MAIN BODY



REF #	PART #	DESCRIPTION	Q'TY.	NOTES
1	270884	Rear Handle Ass'y	1	Incl.2-22
2	270468	Rear Handle (R)	1	
3	270469	Rear Handle (L)	1	
4	270397	Handle Stay (R)	1	
5	270398	Handle Stay (L)	1	
6	270470	Lock Lever	1	
7	270400	Spring	1	
8	270401	Spring	1	
9	270402	Spring	1	
10	270886	Switch,Stop	1	
11	270885	Cable Comp.	1	
12	270472	Lever	1	
13	270406	Stop Lever	1	
14	270618	Stopper	1	
15	270408	Screw	5	
16	270409	Screw	3	
17	270410	Washer	3	
18	081024	Nut	3	M4
19	270085	Label	1	
20	270424	Spacer	1	
21	270473	Lock Lever Stopper	1	
22	270474	Rod	1	
23	270759	Reinforcing Plate	1	
24	103549	Flange Nut	2	M5
25	290560	U-Nut	7	M6
26	270030	Bolt	2	M6x20
27	270056	Guide Plate	1	
28	991937	Grease Nipple	1	M6
29	580767	Bearing	1	#6001 2RS
30	270423	Bearing	3	
31	584666	Pinion	1	
32	591443	Crank Comp	1	
33	997282	Rod Ass'y	2	
34	580777	Snap Ring	1	#26
35	991931	Screw	2	M5x20
36	582446	Upper Blade	1	
37	991924	Screw	2	M3x5
38	991919	Plate,Rod Slide	1	
39	270758	Felt	1	

4 ILLUSTRATED PARTS LIST
HT2321DLR

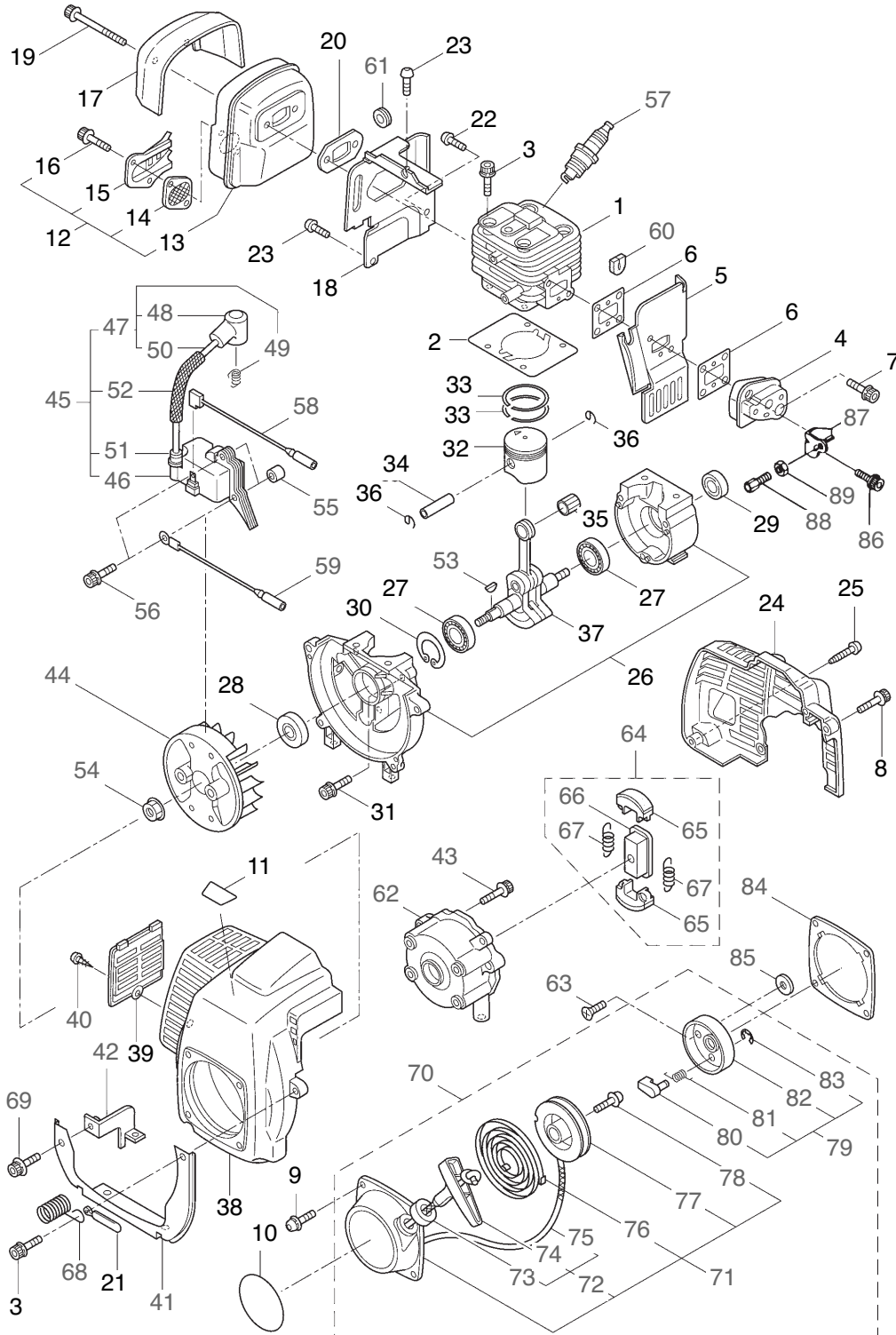
MAIN BODY



REF #	PART #	DESCRIPTION	Q'TY.	NOTES
40	582428	Lower Blade	1	
41	270756	Lower Case	1	
42	580791	Bolt	7	M5x16
43	991912	Screw	1	
44	991913	Washer	5	
45	991914	Screw	4	
46	270420	Screw	1	
47	997253	Nut	1	M6
48	270120	Bolt	1	M6x40
49	270615	Tube	1	
50	270021	Drum	1	
51	270760	Upper Case	1	
52	582441	Front Handle	1	
53	270029	Bolt	2	M6x35
54	270071	Cover of Blade	1	
55	591450	Label	1	
56	591449	Label	1	
57	223925	Label	1	Grease up
58	270757	Plate	1	
59	270843	Washer	1	25x6xt1.6

6 ILLUSTRATED PARTS LIST
HT2321DLR

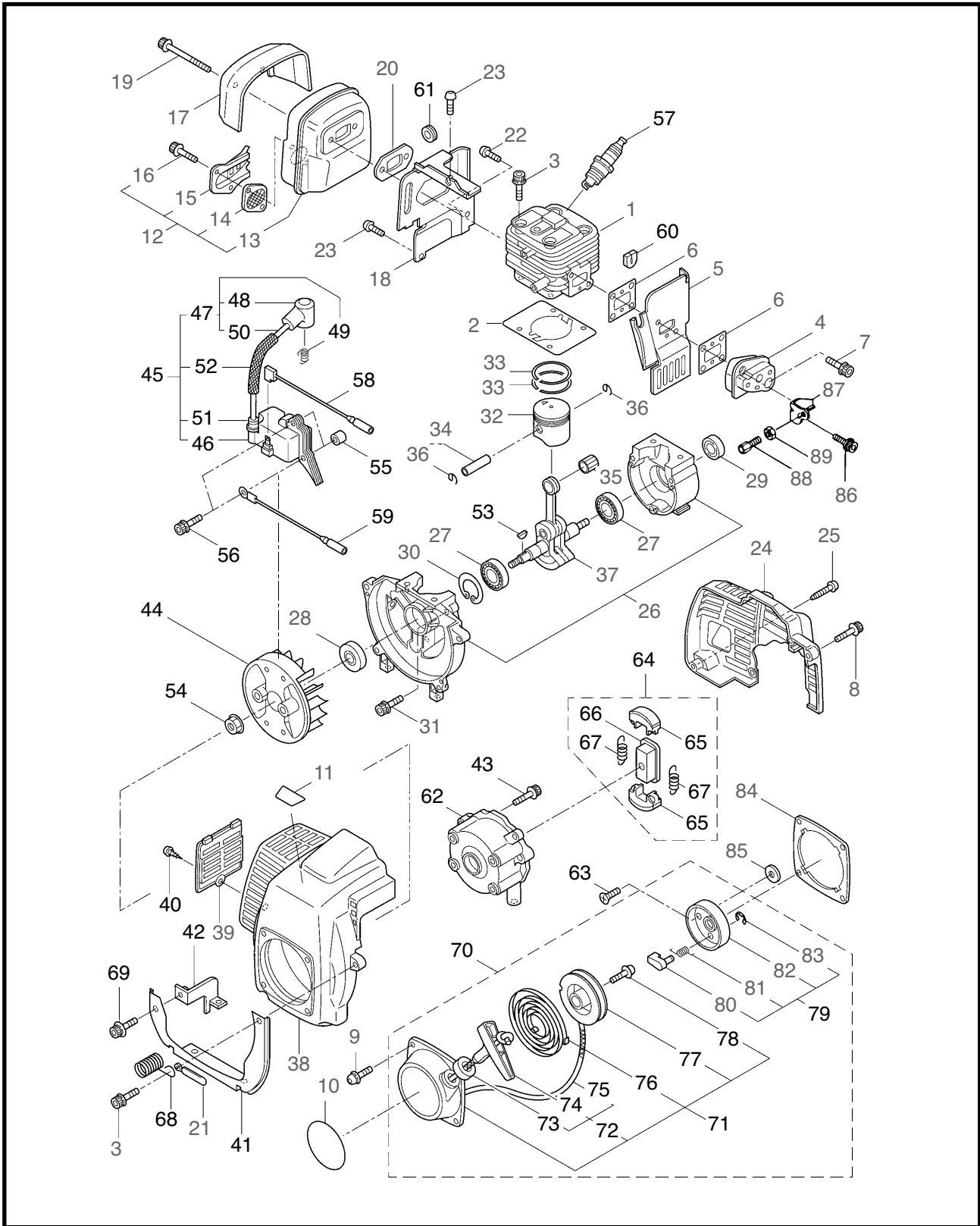
ENGINE



Ref #	Part #	Description	Q'ty.	Notes
1	282165	Cylinder	1	
2	282339	Gasket	1	
3	261250	Cap Screw	8	M5x20
4	267924	Insulator	1	New gasket required
5	268014	Air Duct	1	
6	261171	Gasket	2	
7	265924	Cap Screw	1	M5x25
8	265107	Cap Screw	2	M4x10
9	264807	Cap Screw	4	M5x16
10	282815	Label	1	
11	282558	Label	1	
12	268016	Muffler Ass'y	1	Incl.13-16
13	268017	Muffler	1	
14	267056	Spark Arrester	1	
15	268171	Muffler Tail	1	
16	265107	Cap Screw	2	M4x10
17	268461	Holder	1	
18	268020	Plate	1	
19	266402	Cap Screw	2	M5x55
20	268019	Gasket	1	
21	264588	Clamp	1	
22	265107	Cap Screw	1	M4x10
23	268195	Cap Screw	2	M5x10
24	268580	Cylinder Cover	1	
25	266000	Tapping Screw	2	
26	268576	Crankcase	1	
27	280488	Bearing	2	PPL 6001
28	261492	Oil Seal	1	ISCD12287
29	261386	Oil Seal	1	ISCD12227
30	055185	Snap Ring	1	#28
31	261246	Cap Screw	3	M5x25
32	268032	Piston	1	
33	282177	Piston Ring	2	
34	261036	Piston Pin	1	
35	263957	Bearing, Needle	1	KTV81112EG01 B2
36	261576	Clip, Piston	2	
37	268585	Crankshaft/Conn.Rod Ass'y	1	
38	268474	Fan Cover	1	
39	268388	Cover	1	

8 ILLUSTRATED PARTS LIST
HT2321DLR

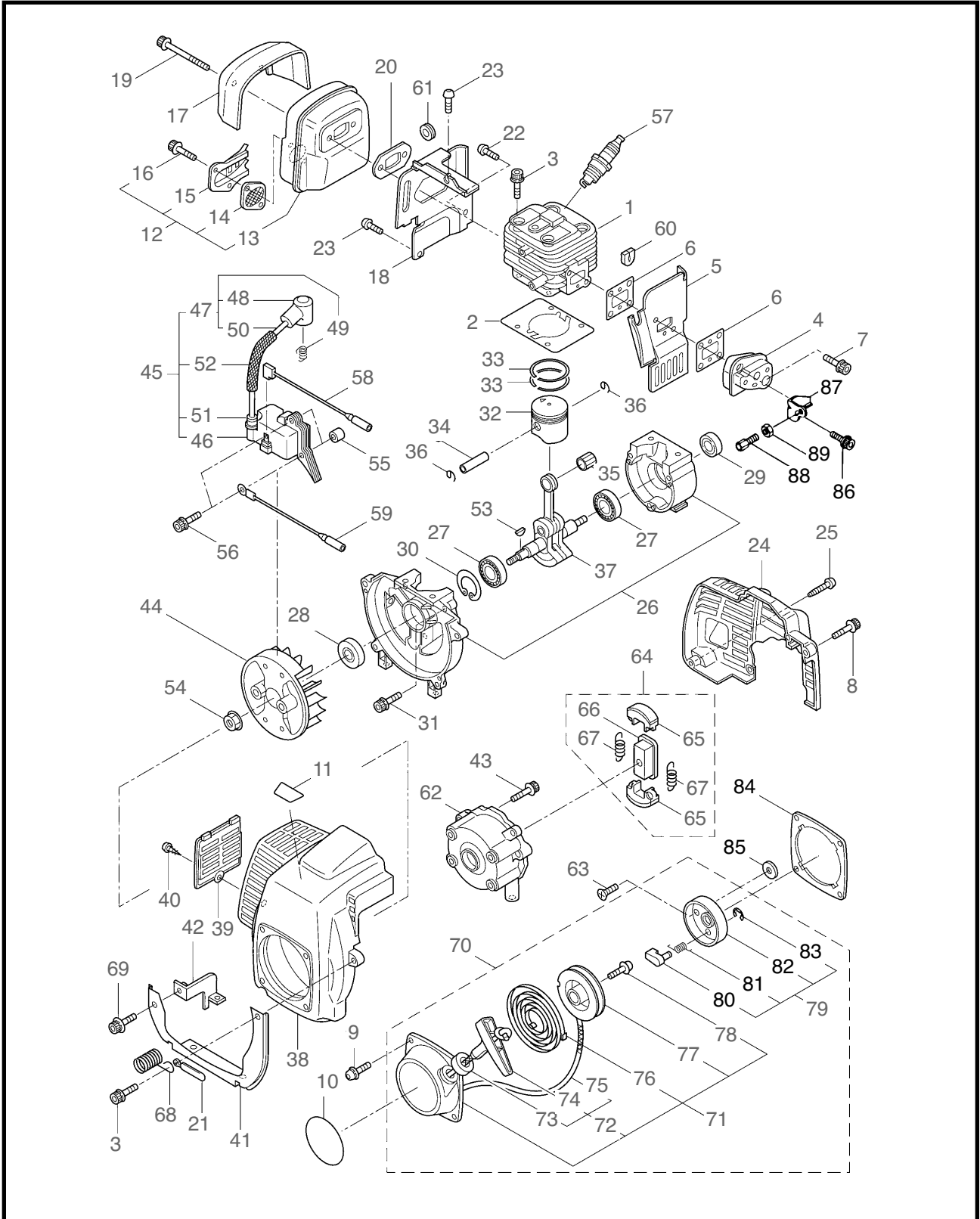
ENGINE



REF #	PART #	DESCRIPTION	Q'TY.	NOTES
40	268390	Tapping Screw	1	4x14
41	268590	Plate	1	
42	268591	Stay	1	
43	261607	Cap Screw	4	M5x16
44	268039	Rotor/Fan	1	
45	268041	Ignition Coil Ass'y	1	Incl.46-52
46	268040	Coil	1	
47	268042	Spark Plug Wire Ass'y	1	Incl.48-50
48	261074	Plug Boot	1	
49	261075	Connector	1	
50	268043	Spark Plug Wire	1	
51	261072	Cap	1	
52	268584	Insulator	1	140L
53	261076	Woodruff Key	1	3x10
54	261417	Nut,Rotor	1	M8
55	268380	Spacer	2	
56	261256	Cap Screw	2	M4x25
57	261200	Spark Plug	1	NGK BPM6Y
58	261772	Lead	1	
59	268044	Lead	1	
60	261202	Grommet	1	
61	268036	Grommet	1	
62	268581	Clutch Case	1	
63	264535	Screw	2	M6x20
64	280404	Clutch Ass'y	1	Incl.65-67
65	280568	Clutch Shoe	2	(2)required
66	280569	Clutch Boss	1	
67	280570	Clamp Spring	2	(2)required
68	268592	Clamp	1	
69	268940	Screw	1	M5x18
70	268668	Recoil Starter Ass'y	1	Incl.71-83
71	268669	Starter Ass'y	1	Incl.72-78
72	268813	Rope Ass'y	1	Incl.73-75
73	268670	Damper	1	
74	267219	Starter Grip	1	
75	281817	Starter Rope	1	
76	261622	Spiral Spring	1	
77	261621	Pulley	1	
78	262922	Screw	1	
79	264085	Starter Pawl Ass'y	1	Incl.80-83

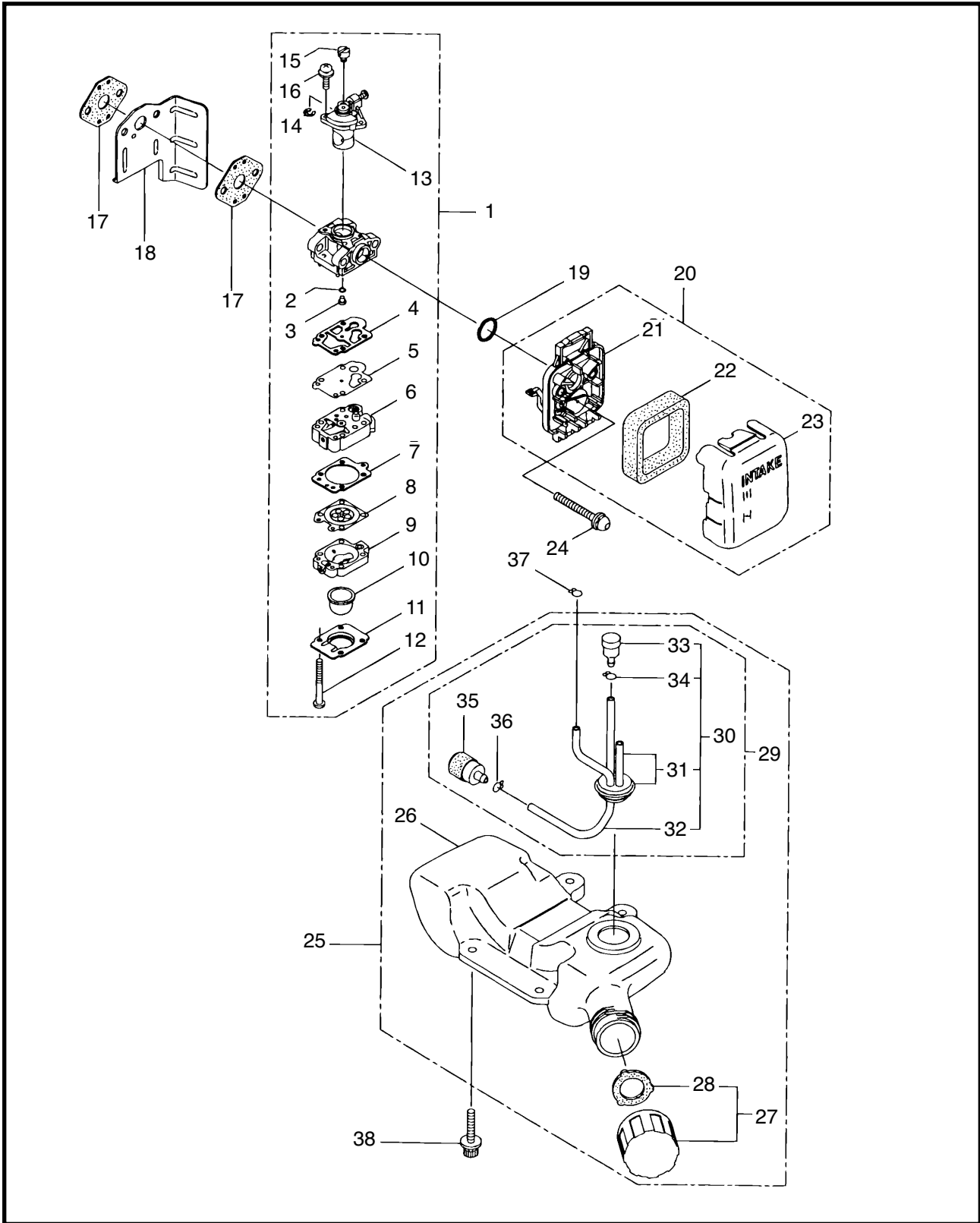
10 ILLUSTRATED PARTS LIST
HT2321DLR

ENGINE



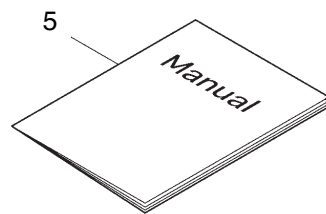
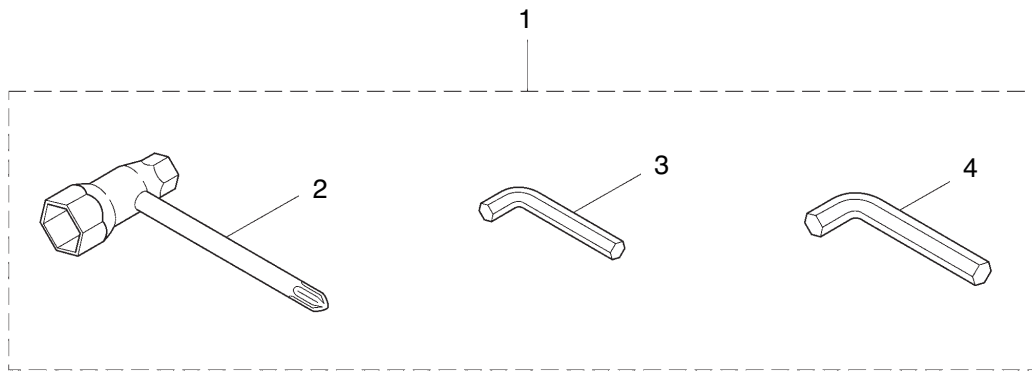
REF #	PART #	DESCRIPTION	Q'TY.	NOTES
80	261630	Pawl	1	
81	261631	Return Spring	1	
82	264086	Pawl Case	1	
83	20299	E-Ring	1	#4
84	268671	Plate	1	
85	261189	Washer	2	6x16.5xt1.2
86	265925	Cap Screw	1	M5x25
87	268593	Stay	1	
88	264736	Adapter	1	
89	261878	Nut	1	

CARBURETOR



REF #	PART #	DESCRIPTION	Q'TY.	NOTES
1	268680	Carburetor Ass'y	1	Incl.2-16
2	261871	O-Ring	1	
3	268953	Main Jet	1	#34.5
4	262995	Gasket	1	
5	262994	Diaphragm,Fuel Pump	1	
6	268499	Pump Body	1	
7	262993	Gasket	1	
8	268501	Diaphragm,Metering	1	
9	262991	Purge Body	1	
10	261874	Primer Bulb	1	
11	262992	Cover Plate	1	
12	262996	Screw	4	
13	264681	Throttle Valve Ass'y	1	
14	261876	E-Ring	1	
15	261658	Swivel	1	
16	264682	Screw	2	
17	261864	Gasket	2	
18	268951	Baffle Plate	1	
19	264691	O-Ring	1	
20	266420	Cleaner Ass'y	1	Incl.21-23
21	266433	Housing	1	
22	264695	Filter	1	
23	264709	Cover	1	
24	264016	Cap Screw	2	M5x60
25	268683	Fuel Tank Ass'y	1	Incl.26-36
26	268579	Fuel Tank	1	
27	261584	Fuel Tank Cap Ass'y	1	Incl.28
28	261105	Gasket	1	
29	268062	Fuel Pipe Pick-up Ass'y	1	Incl.30-36
30	268185	Fuel Pipe Ass'y	1	Incl.31-34
31	268497	Fuel Pipe & Grommet	1	
32	262649	Fuel Pipe	1	
33	261590	Breather	1	
34	261117	Clip	1	
35	264653	Filter Ass'y	1	
36	261117	Clip	1	
37	261117	Clip	1	
38	268940	Screw	4	M5x18

ACCESSORIES



REF #	PART #	DESCRIPTION	Q'TY.	NOTES
1	264606	Tool Set	1	Incl.2-4
2	264607	Box Spanner	1	10x19x(+)
3	219431	Wrench	1	3mm
4	219432	Wrench	1	4mm
5	271148	Owner's Manual	1	



Maruyama U.S., Inc.

Post Office Box 2107

Denton, TX 76202

940-383-7400 voice

940-383-7466 fax

www.maruyama-us.com