

PARTS LIST

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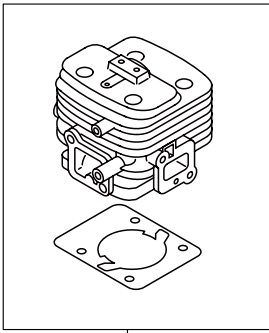
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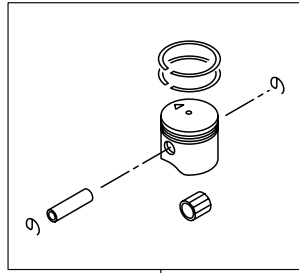
MARUYAMA

P/N 523646-1

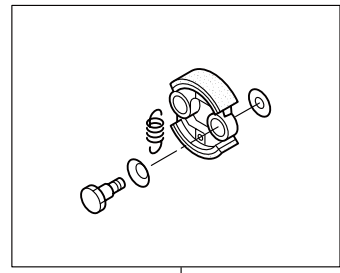
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1. PARTS KIT



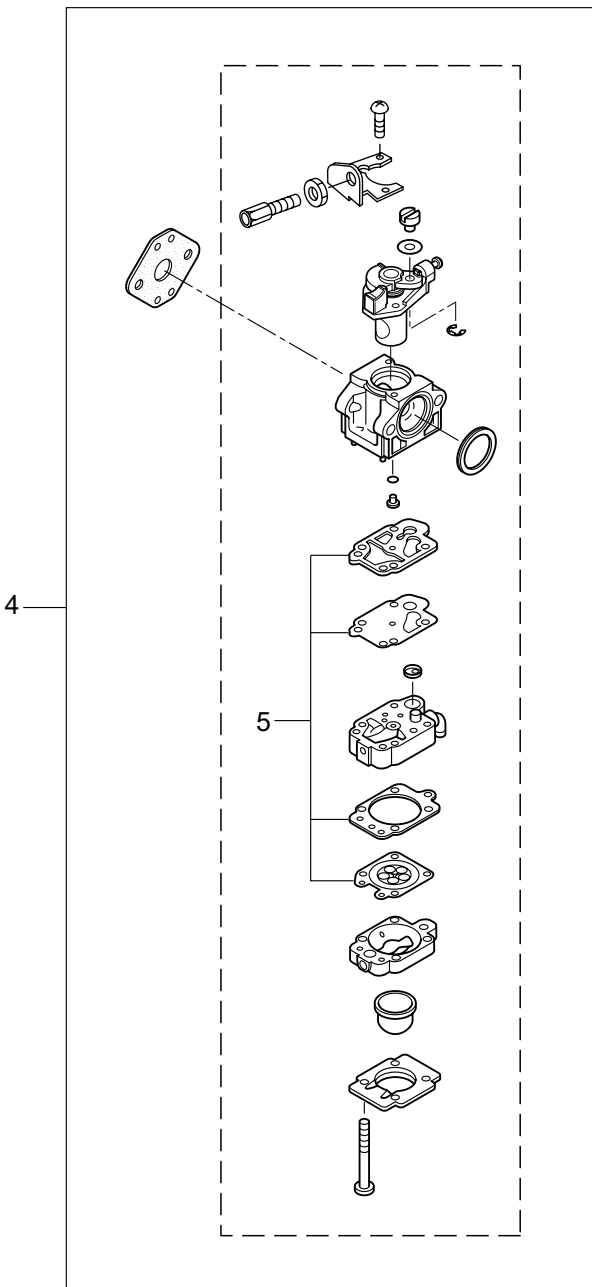
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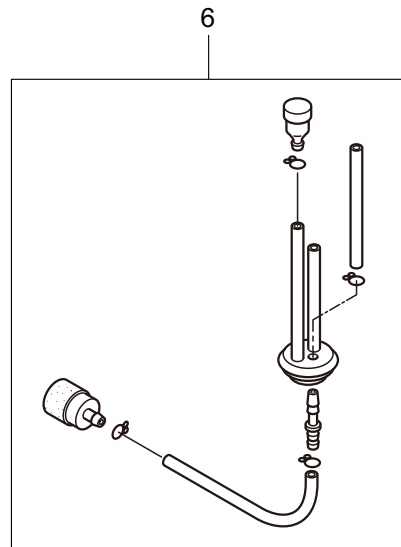


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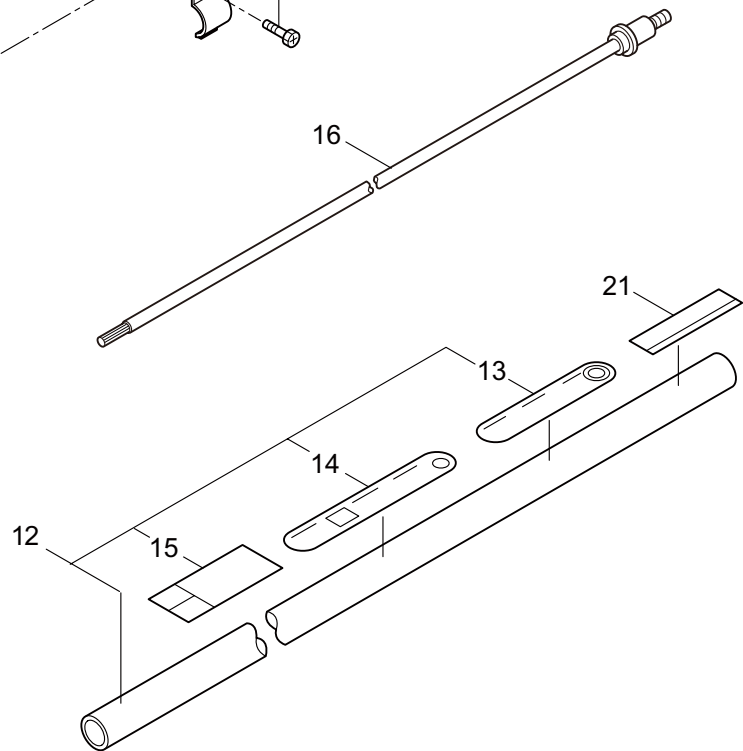
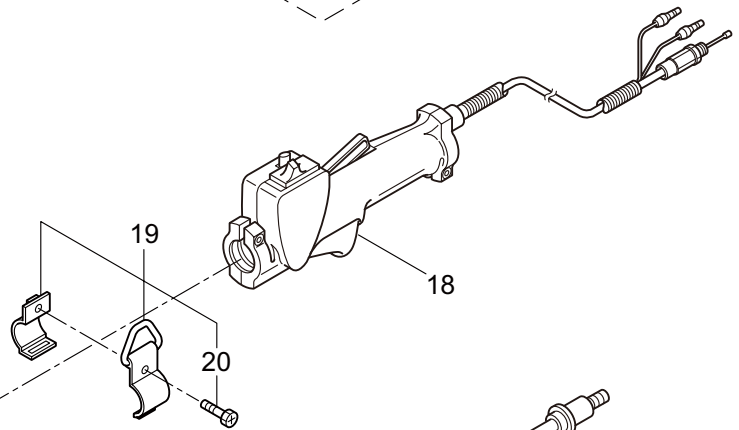
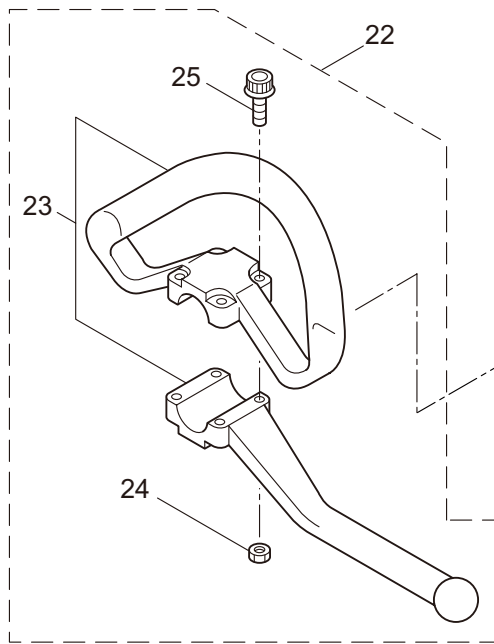
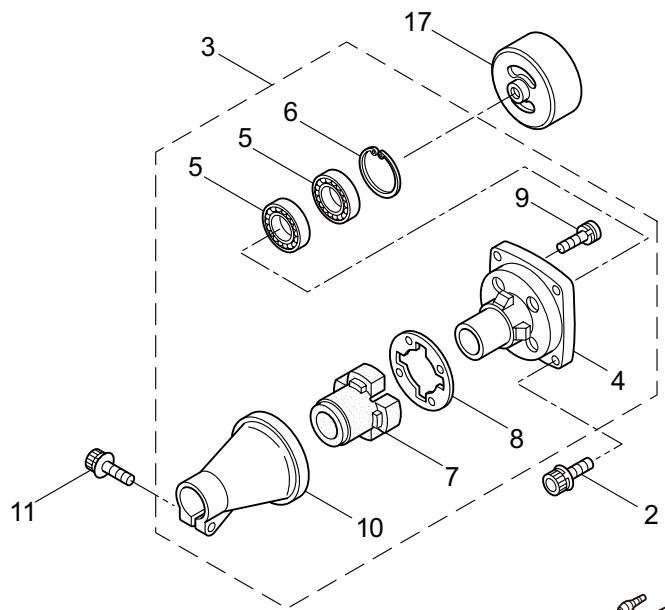
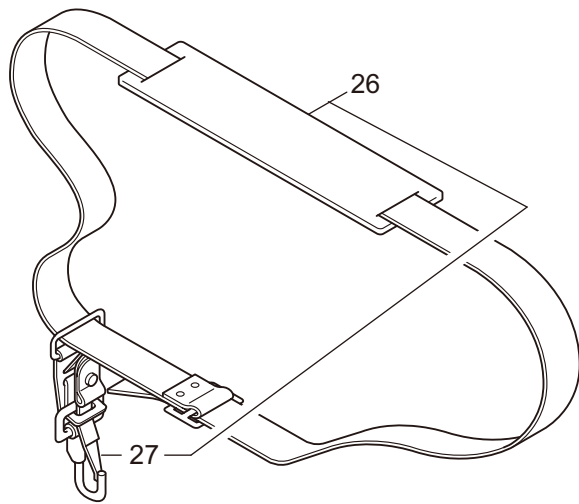


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Ref. No.	Part No.	Part Name	Q'ty	Remarks
1-1	247672	Cylinder Kit	1	Incl.5
1-2	247673	Piston Kit	1	
1-3	246919	Clutch Kit	1	
1-4	247887	Carburetor Kit	1	
1-5	247867	Carburetor Parts Kit	1	
1-6	289031	Fuel Pipe Pick-up Ass'y	1	

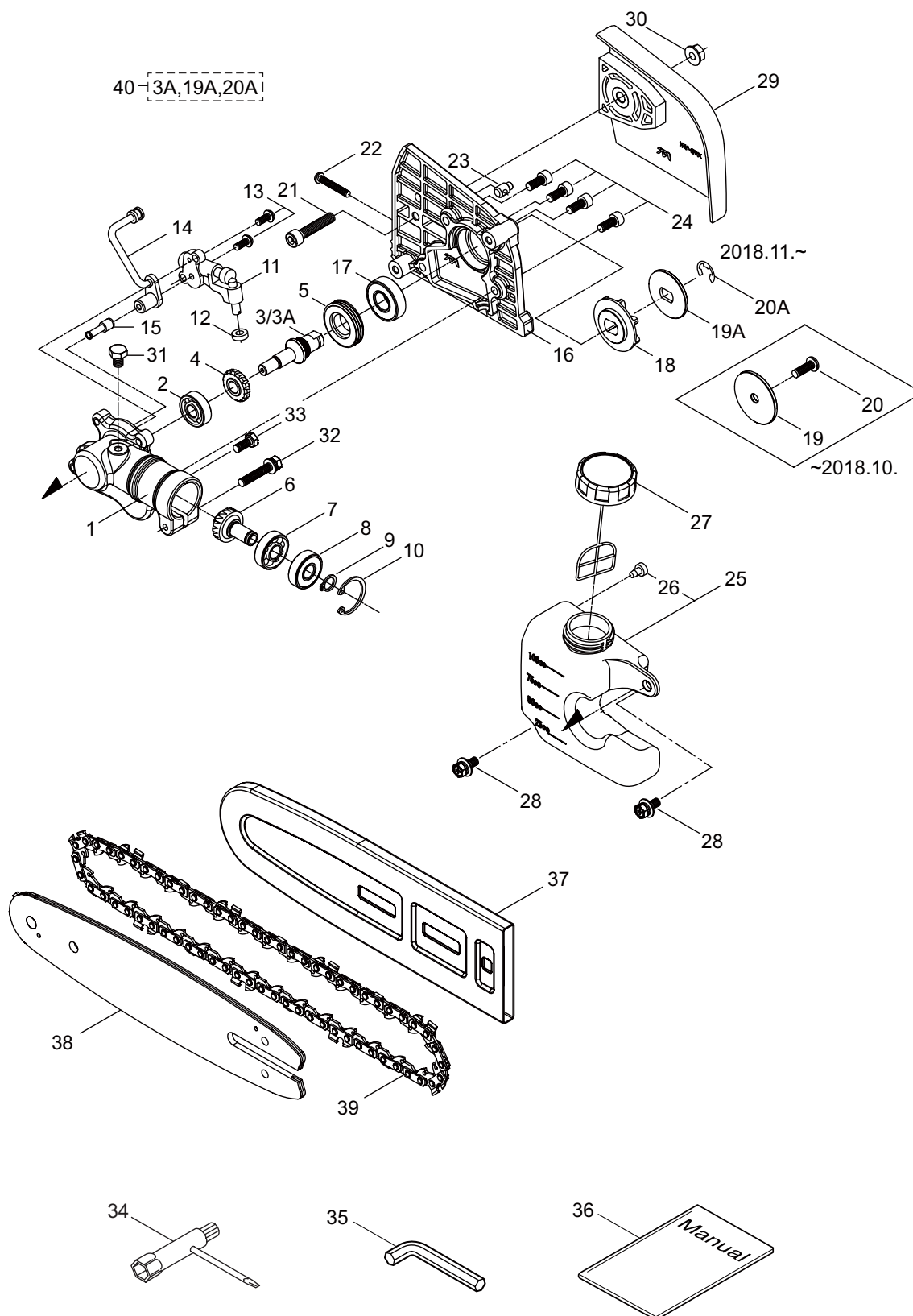
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2. MAIN BODY



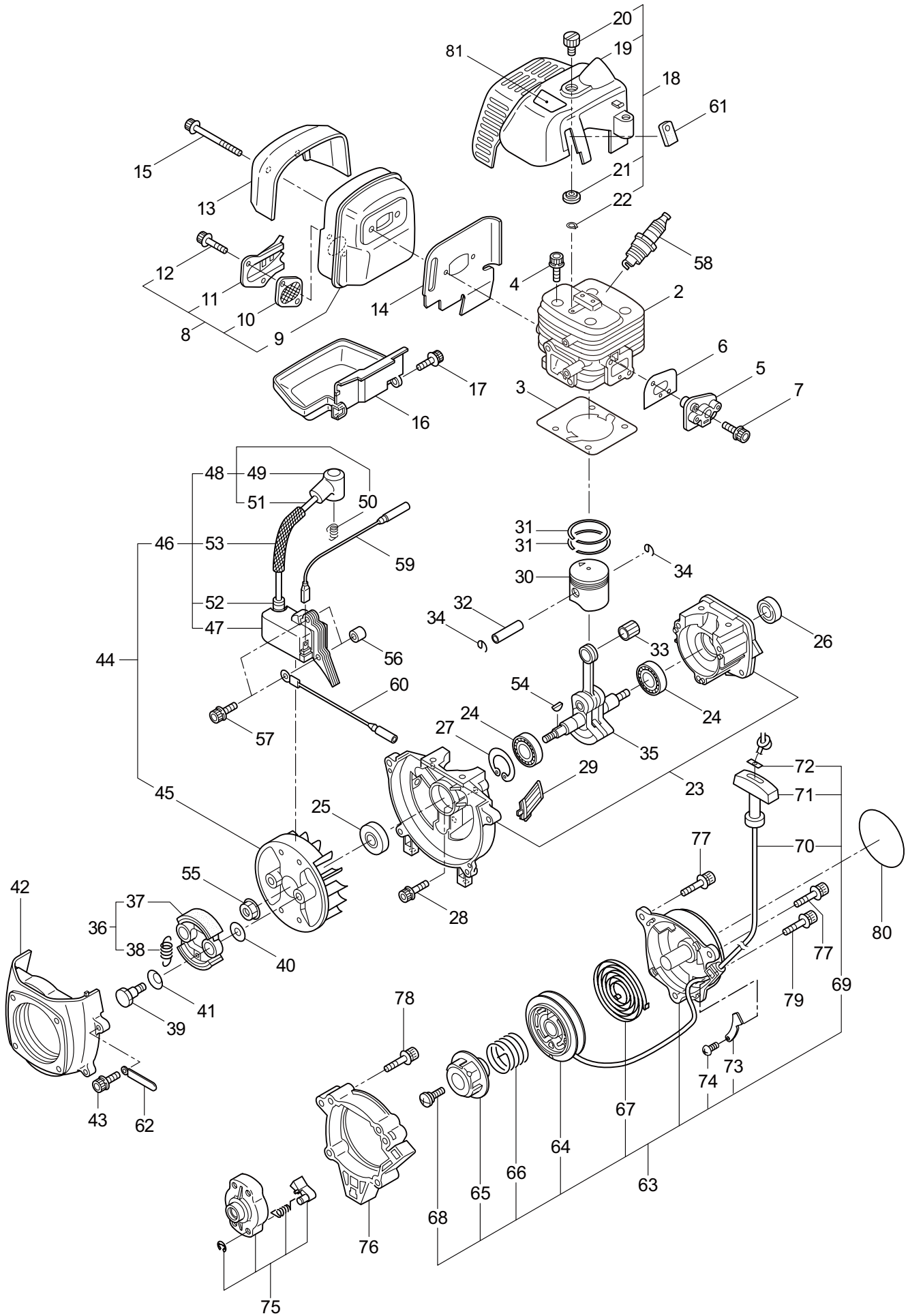
Ref. No.	Part No.	Part Name	Q'ty	Remarks
2-1	364207	P23-10	1	
2-2	261250	Cap Screw	4	M5x20
2-3	215512	Clutch Case Ass'y	1	Incl.4-10
2-4	214592	Bearing Case	1	
2-5	214161	Bearing	2	#6000ZZ
2-6	054676	Snap Ring	1	#26
2-7	560309	Buffer	1	
2-8	214163	Washer	1	
2-9	092033	Screw	4	M5x15
2-10	214593	Driveshaft Tube Adapter	1	
2-11	261246	Cap Screw	1	M5x25
2-12	221755	Driveshaft Tube	1	Incl.13-15
2-13	221501	Label	1	Warning
2-14	221529	Label	1	Caution
2-15	219937	Label	1	
2-16	219268	Driveshaft Ass'y	1	
2-17	054677	Clutch Drum	1	
2-18	229001	Throttle Trigger	1	
2-19	054691	Hanging Bracket Ass'y	1	Incl.20
2-20	089738	Bolt	1	M5x15
2-21	234934	Label	1	P23-10
2-22	231955	Loop Handle Ass'y	1	Incl.23-25
2-23	225699	Loop Handle	1	
2-24	081027	Nut	4	M5
2-25	215608	Cap Screw	4	M5x30x16
2-26	220533	Hanging Strap Ass'y	1	Incl.27
2-27	231657	Hook	1	

3. PRUNER HEAD, ACCESSORIES



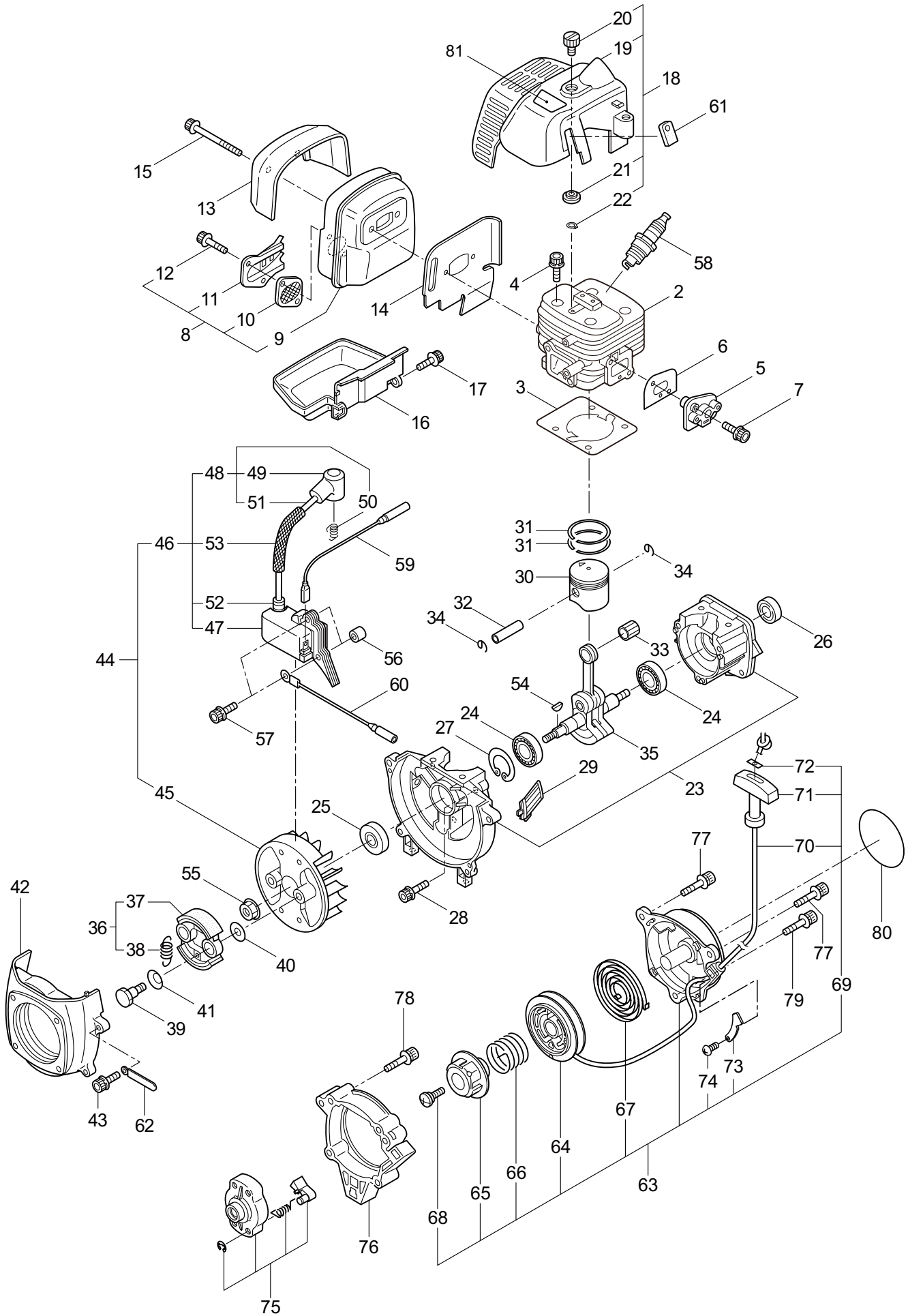
Ref. No.	Part No.	Part Name	Q'ty	Remarks
3-1	231855	Gearcase A	1	
3-2	227990	Bearing	1	#608
3-3	231856	Gear Shaft	1	~2018.10.
3-3A	241962	Gear Shaft	1	2018.11.~
3-4	231857	Gear	1	
3-5	231858	Worm Wheel	1	
3-6	231859	Pinion Shaft	1	
3-7	227992	Bearing	1	#609
3-8	227993	Bearing	1	#609Z
3-9	228477	Snap Ring	1	#9
3-10	140270	Snap Ring	1	#24
3-11	231860	Oil Pump	1	
3-12	231861	Seal	1	
3-13	231862	Screw	2	
3-14	231863	Pipe, Oil	1	
3-15	231864	Strainer	1	
3-16	234084	Gearcase B	1	
3-17	227991	Bearing	1	#6001DDU
3-18	231866	Sprocket	1	
3-19	231867	Washer	1	~2018.10.
3-19A	241693	Washer	1	2018.11.~
3-20	231868	Bolt	1	~2018.10.
3-20A	241694	E-Ring	1	2018.11.~
3-21	125588	Bolt	1	M6x30
3-22	234085	Screw	1	M4x30
3-23	231870	Adjuster	1	
3-24	231871	Bolt	4	M5x12
3-25	234086	Oil Tank Ass'y	1	Incl.26
3-26	231873	Breather	1	
3-27	231874	Tank Cap Ass'y	1	
3-28	092580	Bolt	2	M5x12
3-29	231875	Chain Cover Comp	1	
3-30	126756	Nut	1	M6
3-31	089819	Bolt	1	M6x8
3-32	261246	Cap Screw	1	M5x25
3-33	215993	Cap Screw	1	M5x10
3-34	219968	Box Spanner	1	10x19x(-)
3-35	219432	Wrench	1	4mm
3-36	234938	Instruction Manual	1	P23-10
3-37	234087	Chain Cover	1	
3-38	234088	Guide Bar	1	
3-39	289536	Chain	1	
3-40	241691	Gear Shaft Ass'y	1	Incl.3A,19A,20A 2018.11.~

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4. ENGINE



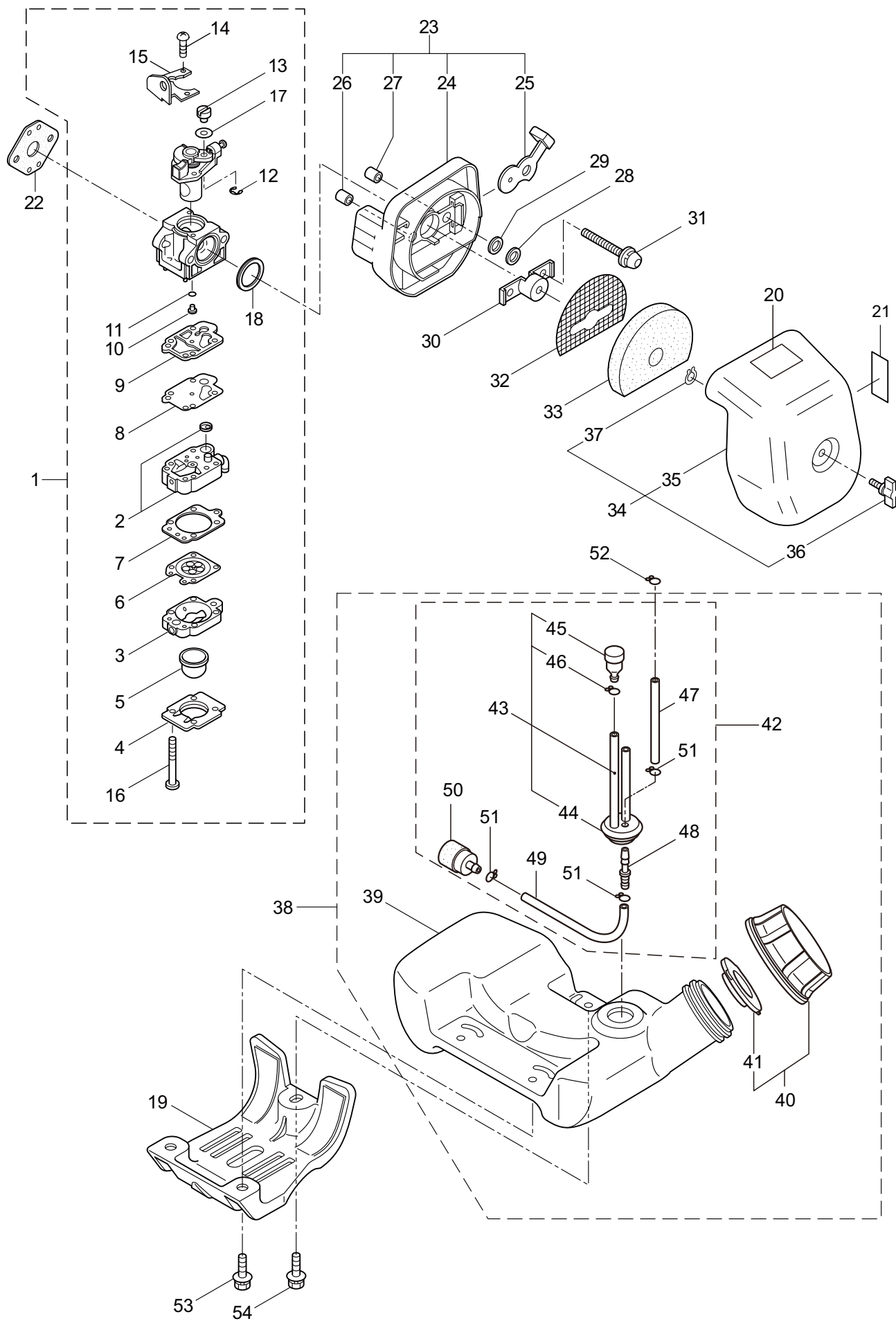
Ref. No.	Part No.	Part Name	Q'ty	Remarks
4-1	859275	Engine	1	CE230/87
4-2	288499	Cylinder	1	
4-3	286074	Gasket	1	
4-4	261250	Cap Screw	4	M5x20
4-5	269144	Insulator	1	New gasket required
4-6	267049	Gasket	1	
4-7	265924	Cap Screw	2	M5x25
4-8	282208	Muffler Ass'y	1	Incl.9-12
4-9	282209	Muffler Comp	1	
4-10	267056	Spark Arrester	1	
4-11	268171	Muffler Tail	1	
4-12	265107	Cap Screw	2	M4x10
4-13	268461	Holder	1	
4-14	281440	Gasket	1	
4-15	266402	Cap Screw	2	M5x55
4-16	281446	Under Cover	1	
4-17	267191	Cap Screw	1	M5x16
4-18	281716	Top Cover Ass'y	1	Incl.19-22
4-19	281444	Top Cover	1	
4-20	261018	Knob	1	
4-21	261020	Spacer	1	
4-22	261734	Snap Ring	1	#5
4-23	289246	Crankcase	1	
4-24	280488	Bearing	2	PPL 6001
4-25	261492	Oil Seal	1	ISCD12287
4-26	261386	Oil Seal	1	ISCD12227
4-27	055185	Snap Ring	1	H28
4-28	261612	Cap Screw	3	M5x30
4-29	281442	Screen	1	
4-30	283379	Piston	1	
4-31	282177	Piston Ring	2	
4-32	261036	Piston Pin	1	
4-33	263957	Bearing, Needle	1	KTV81112EG01 B2
4-34	261576	Clip,Piston	2	
4-35	246382	Crankshaft/Conn.Rod Ass'y	1	
4-36	267327	Clutch Ass'y	1	Incl.37,38
4-37	267342	Clutch Shoe	2	(2)required
4-38	267345	Spring,Clutch	1	
4-39	264505	Bolt	2	
4-40	261189	Washer	2	6x16.5x1.2
4-41	261777	Wave Washer	2	
4-42	281443	Fan Cover	1	
4-43	261250	Cap Screw	4	M5x20
4-44	286269	Magneto Ass'y	1	Incl.45-53
4-45	286271	Rotor/Fan	1	

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4. ENGINE



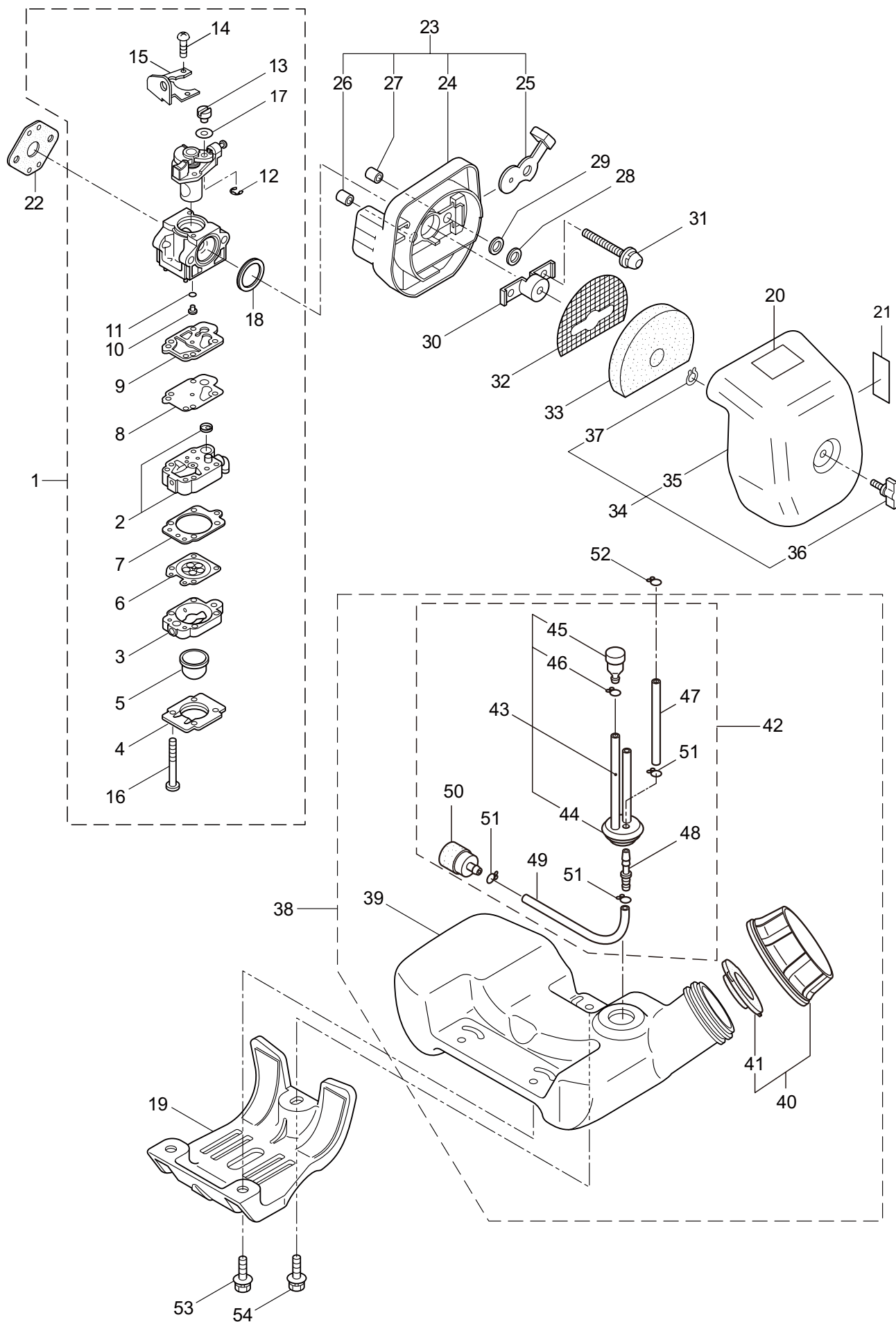
Ref. No.	Part No.	Part Name	Q'ty	Remarks
4-46	281705	Ignition Coil Ass'y	1	Incl.47-53
4-47	281706	Coil	1	
4-48	281707	Spark Plug Wire Ass'y	1	Incl.49-51
4-49	261074	Plug Boot	1	
4-50	261075	Connector	1	
4-51	281709	Spark Plug Wire	1	
4-52	261072	Cap	1	
4-53	280080	Insulator	1	
4-54	261076	Woodruff Key	1	3x10
4-55	261417	Nut,Rotor	1	M8
4-56	280381	Spacer	2	
4-57	261256	Cap Screw	2	M4x25
4-58	285982	Spark Plug	1	NGK BPM8Y
4-59	263804	Lead	1	
4-60	268044	Lead	1	
4-61	269189	Grommet	1	
4-62	264588	Clamp	1	
4-63	283477	Recoil Ass'y	1	Incl.64-74
4-64	283504	Reel	1	
4-65	283505	Cam Plate	1	
4-66	283506	Spring	1	
4-67	261721	Spiral Spring	1	
4-68	267213	Screw	1	
4-69	283578	Stater Rope Ass'y	1	Incl.70-72
4-70	283579	Stater Rope	1	
4-71	261725	Starter Grip	1	
4-72	283511	Rope Stopper	1	
4-73	277328	Cover	1	
4-74	273037	Screw	1	
4-75	283575	Starter Pawl Ass'y	1	
4-76	284698	Adapter Ass'y	1	
4-77	283391	Cap Screw	2	M4x20
4-78	265726	Cap Screw	4	M4x16
4-79	282096	Cap Screw	1	M4x16WSW
4-80	272261	Label	1	P23-10
4-81	272262	Label	1	P23-10 MARUYAMA

5. CARBURETOR, FUEL TANK



Ref. No.	Part No.	Part Name	Q'ty	Remarks
5-1	286898	Carburetor Ass'y	1	Incl.2-18 New gasket required
5-2	264155	Pump Body	1	
5-3	262991	Purge Body	1	
5-4	262992	Cover Plate	1	
5-5	261874	Primer Bulb	1	
5-6	283905	Diaphragm, Meterring	1	#37
5-7	262993	Gasket	1	
5-8	262994	Diaphragm,Fuel Pump	1	
5-9	282576	Gasket	1	
5-10	281487	Main Jet	1	
5-11	261871	O-Ring	1	
5-12	261876	E-Ring	1	
5-13	261658	Swivel	1	
5-14	261875	Screw	2	
5-15	264677	Bracket	1	
5-16	262996	Screw	4	
5-17	264678	Washer	1	
5-18	261657	Packing	1	
5-19	281447	Stand	1	
5-20	285188	Label	1	
5-21	261352	Label	1	Choke
5-22	261864	Gasket	1	Incl.24-27
5-23	268055	Air Filter Case Ass'y	1	
5-24	268056	Air Filter Case	1	
5-25	268057	Valve	1	
5-26	268157	Sleeve	1	5.5x7.1x6L
5-27	268412	Sleeve	1	5.2x7.1x6.4L
5-28	263345	Packing	1	7.2x11xt1.3
5-29	263942	Washer	1	7.2x12xt0.15
5-30	263815	Stay	1	
5-31	264016	Cap Screw	2	M5x60
5-32	265026	Screen	1	Incl.35-37
5-33	265027	Foam Element	1	
5-34	268058	Air Filter Cover Ass'y	1	
5-35	268059	Air Filter Cover	1	
5-36	281438	Knob	1	#5 Incl.39-51
5-37	261734	Snap Ring	1	
5-38	289030	Fuel Tank Ass'y	1	
5-39	285048	Fuel Tank	1	
5-40	289043	Fuel Tank Cap Ass'y	1	
5-41	287058	Gasket	1	Incl.43-51 Incl.44-46
5-42	289031	Fuel Pipe Pick-up Ass'y	1	
5-43	289032	Fuel Pipe Ass'y	1	
5-44	268065	Grommet	1	
5-45	261590	Breather	1	

5. CARBURETOR, FUEL TANK



Ref. No.	Part No.	Part Name	Q'ty	Remarks
5-46	261117	Clip	1	
5-47	289028	Pipe A	1	3x5x53L
5-48	288921	Joint	1	
5-49	289033	Pipe	1	3x5x100L
5-50	277887	Filter Ass'y	1	
5-51	261117	Clip	3	
5-52	261117	Clip	1	
5-53	281714	Cap Screw	2	M5x20
5-54	281715	Cap Screw	1	M5x20