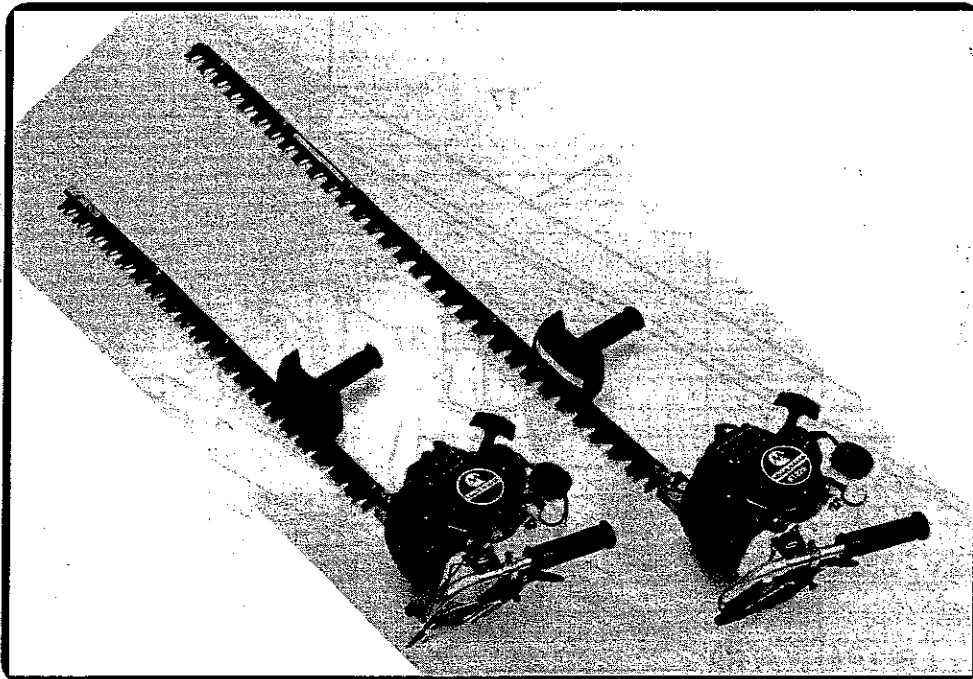




Manufacturing quality equipment since 1895.

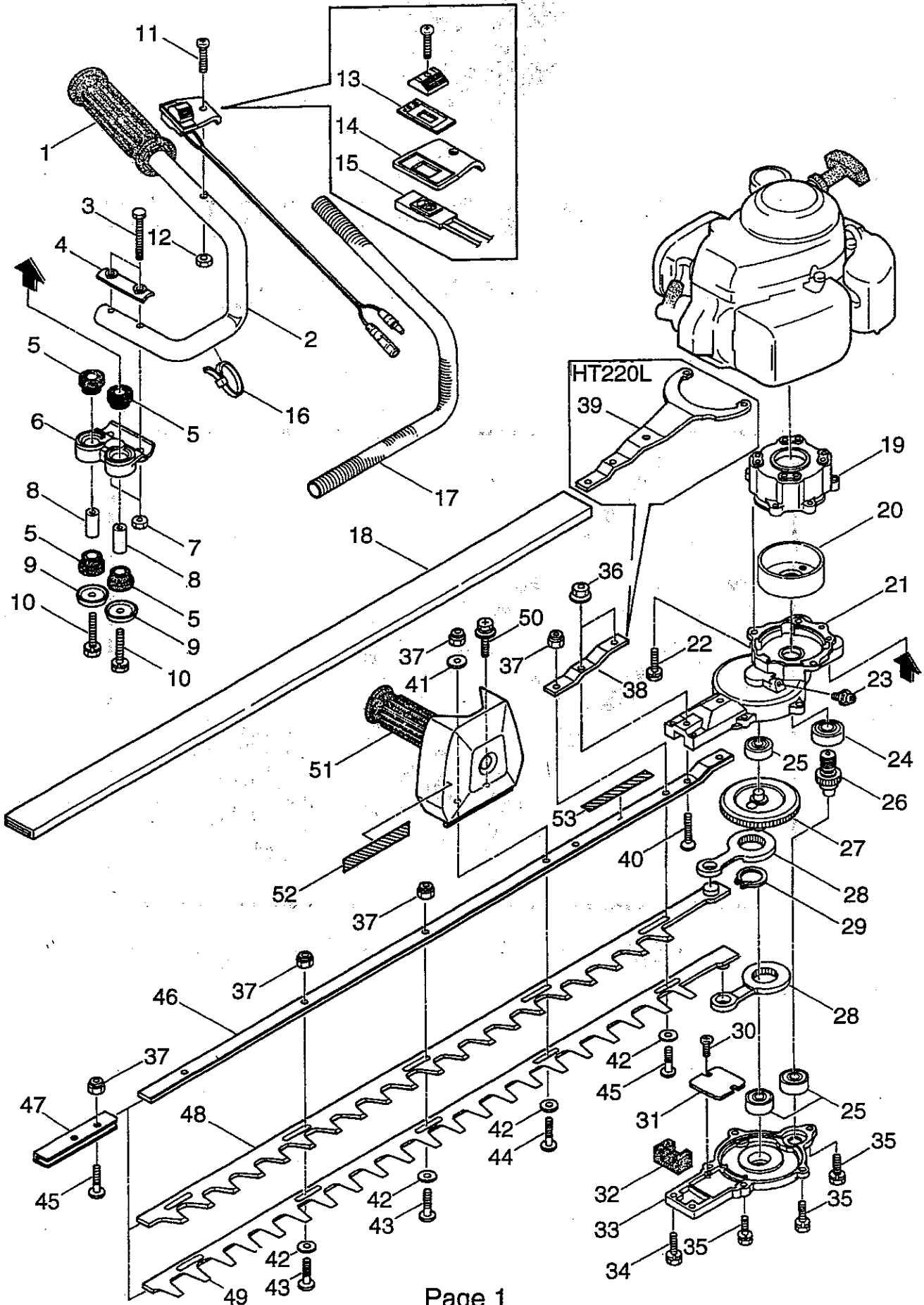
ILLUSTRATED PARTS LIST

Models HT220 & HT220L



HT220 & HT220L Hedge Trimmers

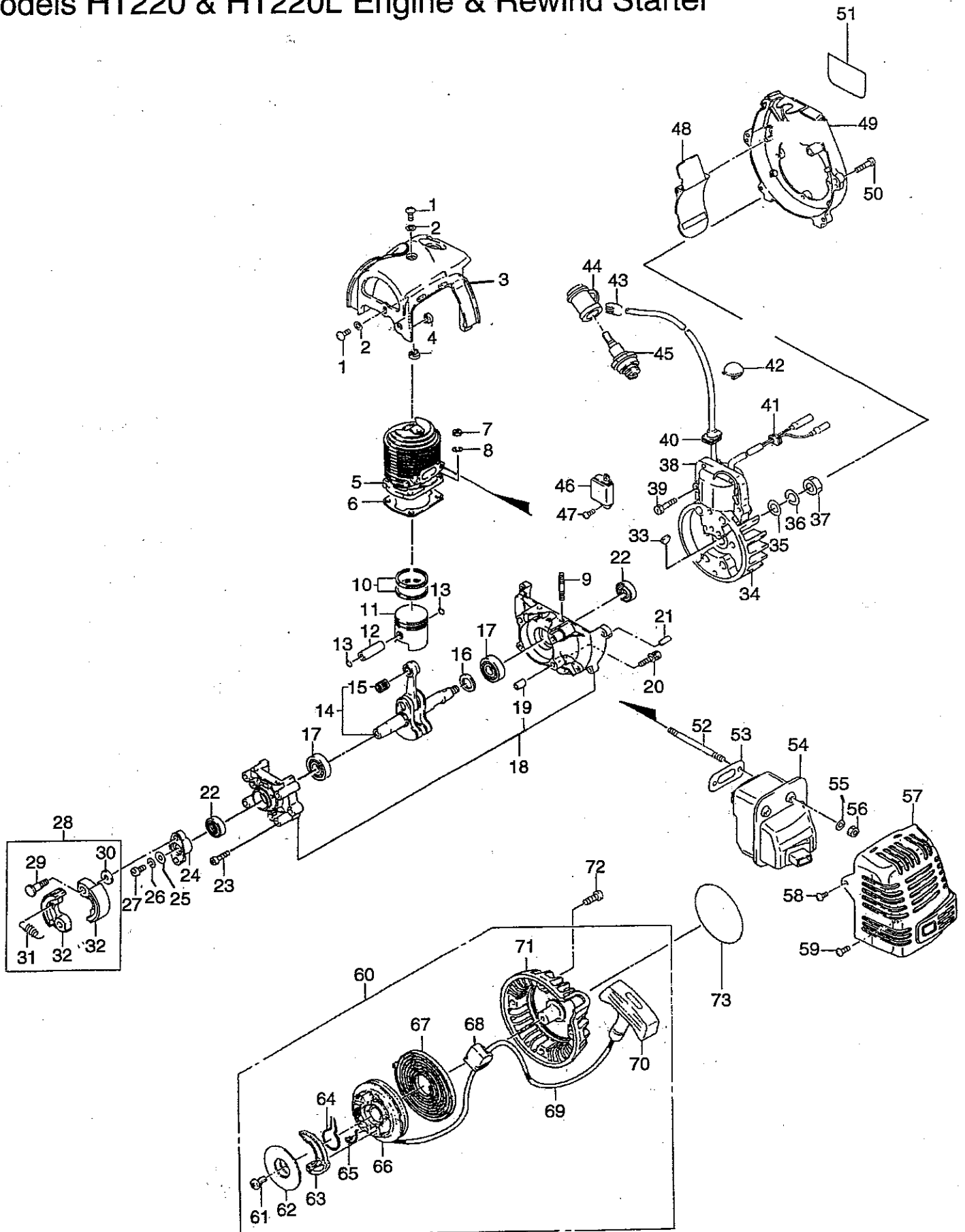
Models HT220 & HT220L Main Body



Models HT220 & HT220L Main Body

Ref. No.	Part No.	Description	Q'ty	Remarks
1	577134	Grip	1	
2	591447	Left Handle	1	
3	580796	Bolt	2	M5 x 30
4	577133	Handle Fitting	1	
5	577138	Buffer	4	
6	577136	Handle Bracket	1	
7	991938	Nut	2	M5
8	577137	Collar	2	
9	577139	Fitting Rubber	2	
10	580803	Bolt	2	M6 x 35
11	991954	Screw	1	M5 x 25
12	991938	Nut	1	M5
13	580809	•Label	1	M4 x 16
14	580810	Switch Stay	1	
15	580811	Switch Assembly	1	Includes 13 (•)
16	580808	Band	1	
17	580812	Tube	1	
18	580782	Blade Cover (HT220)	1	
18	580816	Blade Cover (HT220L)	1	
19	577127	Spacer	1	
20	580761	Drum	1	
21	591444	Upper Case	1	
22	991971	Bolt (HT220)	3	M6 x 15
22	587305	Bolt (HT220L)	3	M6 x 18
23	991937	Grease Nipple	1	M6
24	580767	Bearing	1	#6001 2RS
25	580768	Bearing	3	#608 Z
26	580769	Pinion Gear	1	
27	591443	Crank Complete	1	
28	997282	Rod	2	
29	580777	Snap Ring	1	
30	991924	Screw	2	M3 x 5
31	991919	Rod Slide Plate	1	
32	997286	Felt	1	
33	997288	Lower Case	1	
34	580790	Bolt	2	M5 x 20
35	580791	Bolt	5	M5 x 16
36	997244	Nut	2	M5
37	991941	U-Nut (HT220)	*5	M6 *Q'ty 7 for HT220L
38	991973	Reinforcing Plate (HT220)	1	
39	587304	Reinforcing Plate (HT220L)	1	
40	991931	Screw	2	M5 x 20
41	991964	Washer	1	
42	991913	Washer	*4	*Q'ty 6 for HT220L
43	991914	Screw	*2	*Q'ty 4 for HT220L
44	991918	Screw	1	
45	991912	Screw	2	
46	577131	Guide Plate (HT220)	1	
46	580815	Guide Plate (HT220L)	1	
47	991911	End Plate (HT220)	1	
47	591464	End Plate (HT220L)	1	
48	991916	Upper Blade (HT220)	1	
48	591445	Upper Blade (HT220L)	1	
49	991917	Lower Blade (HT220)	1	
49	591446	Lower Blade (HT220L)	1	
50	580776	Bolt	1	M6 x 18
51	591463	Right Handle Assembly	1	Includes Grip
52	591449	Label	1	
53	591450	Label	1	

Models HT220 & HT220L Engine & Rewind Starter

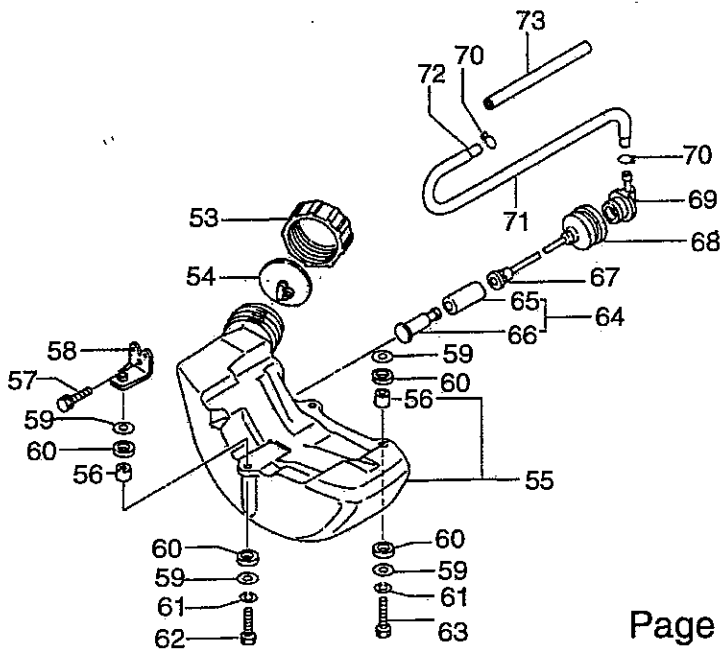
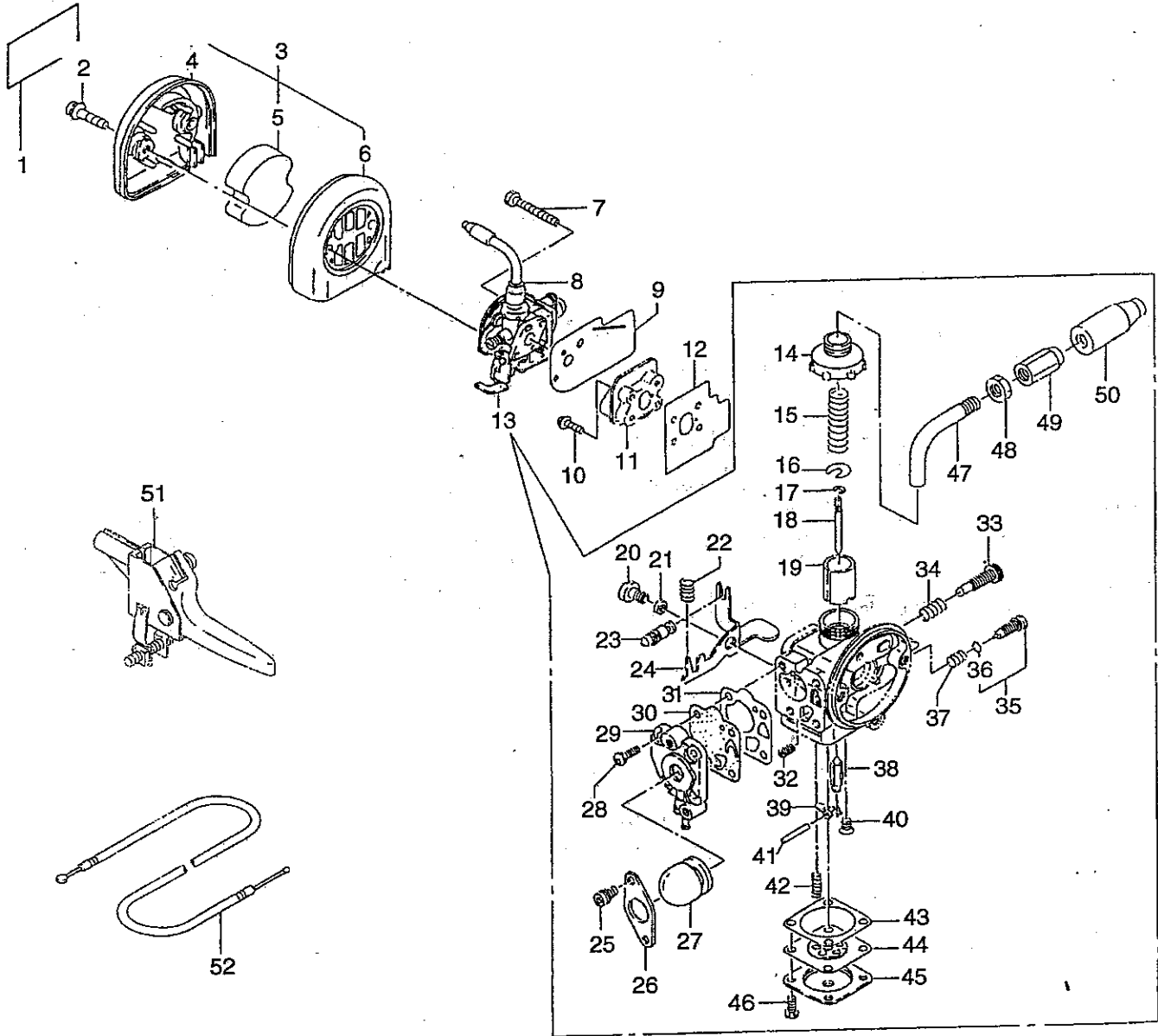


Models HT220 & HT220L Engine & Rewind Starter

Ref No.	Part No.	Description	Q'ty	Remarks
1	573988	Screw	2	M4 x 16
2	573989	Washer	2	
3	577155	Shroud	1	
4	577350	Washer	2	
5	573948	Cylinder	1	
6	584738	Cylinder Gasket	1	
7	944415	Nut	4	
8	071692	Spring Washer	4	
9	071099	Stud Bolt	4	
10	073343	Piston Ring Set	1	
11	573955	Piston	1	
12	943943	Piston Pin	1	
13	943581	Snap Ring	2	
14	591524	Crankshaft Assembly	1	Includes 15
15	591530	Needle Bearing	1	
16	911320	Shim (t 0.1)	AR*	*(as required)
16	943128	Shim (t 0.2)	AR	
16	943129	Shim (t 0.4)	AR	
16	943130	Shim (t 0.6)	AR	
17	944111	Bearing	2	
18	578472	Crankcase Complete	1	Includes 19
19	573908	Pin	2	
20	573179	Screw	4	
21	071100	Dowel Pin	2	
22	573958	Oil Seal	2	
23	573973	Screw	4	
24	577249	Clutch Wheel	1	
25	573981	Washer	1	
26	012502	Spring Washer	1	
27	943576	Screw	1	
28	591602	Clutch Assembly	1	Includes 29~32 (*)
29	584751	•Pin	2	
30	944117	•Washer	2	
31	572810	•Clutch Spring	1	
32	584756	•Clutch Shoe	2	
33	071090	Woodruff Key	1	
34	573964	Flywheel	1	
35	071190	Washer	1	
36	015846	Spring Washer	1	
37	943173	Nut	1	
38	573965	Ignition Coil	1	
39	943644	Bolt	2	M4 x 20
40	573966	Grommet	1	
41	584762	Grommet	1	
42	573967	Grommet	1	
43	943771	Terminal	1	
44	943773	Spark Plug Cap	1	
45	591536	Spark Plug	1	NGK BM4A
46	573079	Igniter	1	
47	943579	Screw	1	
48	573985	Plate	1	
49	577144	Fan Housing	1	
50	573986	Screw	4	
51	591605	Label	1	

Ref No.	Part No.	Description	Q'ty	Remarks
52	944083	Stud	2	
53	573951	Muffler Gasket	1	
54	577154	Muffler Complete	1	
55	071104	Washer	2	
56	577353	Nut	2	
57	577156	Cover Assembly	1	
58	573953	Screw	1	M4 x 10
59	573988	Screw	1	M4 x 16
60	577194	Starter Assembly	1	Includes 61~71 (*)
61	944801	*Screw	1	M5 x 12
62	944328	*Retainer	1	
63	943220	*Pawl	1	
64	943221	*Spring	1	
65	943467	*Spring	1	
66	944724	*Reel	1	
67	574007	*Spring	1	
68	591587	*Guide	1	
69	996196	*Rope	1	
70	944241	*Grip	1	
71	574008	*Starter Housing	1	
72	944794	Screw	4	
73	591604	Label	1	

Models HT220 & HT220L Carburetor & Fuel Tank



Models HT220 & HT220L Carburetor & Fuel Tank

Ref No.	Part No.	Description	Qty	Remarks
1	591606	Label	1	
2	943464	Screw	2	
3	591574	Air Filter Assembly	1	Includes 4~6 (*)
4	591576	•Air Filter Cap	1	
5	591577	•Air Filter Element	1	
6	591575	•Air Filter Case	1	
7	943463	Screw	2	
8	591543	Cap	1	
9	591539	Carburetor Gasket	1	
10	577361	Screw	2	M5 x 25
11	591555	Insulator	1	
12	591540	Insulator Gasket	1	
13	591549	Carburetor Assembly	1	Includes 14~50 (**)
14	591545	••Cap	1	
15	591570	••Throttle Spring	1	
16	591547	••Valve Retainer	1	
17	591566	••Snap Ring	1	
18	591551	••Jet Needle	1	#123
19	584655	••Throttle Valve	1	
20	943572	••Screw	1	
21	591565	••Collar	1	
22	591572	••Tickler Spring	1	
23	591556	••Breather Valve	1	
24	591546	••Tickler Lever	1	
25	998430	••Screw	2	M4 x 7
26	998431	••Plate	1	
27	998432	••Priming Pump	1	
28	591561	••Screw	4	
29	572951	••Pump Cover	1	
30	570256	••Pump Diaphragm	1	
31	591541	••Gasket	1	
32	572952	••Spring	2	
33	591552	••Throttle Stop Screw	1	
34	591571	••Spring	1	
35	591563	••Adjusting Screw	1	Includes 36
36	591568	••O-Ring	1	
37	591569	••Spring	1	
38	591553	••Float Valve	1	
39	591554	••Float Arm	1	
40	591560	••Screw	1	
41	591567	••Pin	1	
42	591573	••Spring	1	
43	591542	••Gasket	1	
44	572949	••Diaphragm Assy.	1	
45	591548	••Diaphragm Cover	1	
46	591562	••Screw	4	
47	591557	••Pipe	1	
48	591564	••Nut	1	
49	591550	••Cable Adjuster	1	
50	591544	••Cap	1	
51	577170	Throttle Lever	1	
52	591538	Throttle Cable	1	
53	573915	Tank Cap Assembly	1	
54	591580	Breather	1	

Ref No.	Part No.	Description	Qty	Remarks
55	591582	Fuel Tank Complete	1	Includes 56
56	591586	Collar	3	
57	577150	Bolt	1	
58	577149	Tank Bracket	1	
59	577168	Washer	6	
60	577169	Damper	6	
61	591583	Washer	3	
62	573307	Bolt	1	
63	577167	Bolt	2	
64	573299	Fuel Filter Assembly	1	Includes 65, 66
65	573070	Fuel Filter	1	
66	573069	Weight	1	
67	580830	Clamp	1	
68	591581	Pipe	1	
69	570701	Joint	1	
70	584759	Clamp	2	
71	591584	Tube	1	
72	591585	Tube	1	
73	577162	Tube	1	